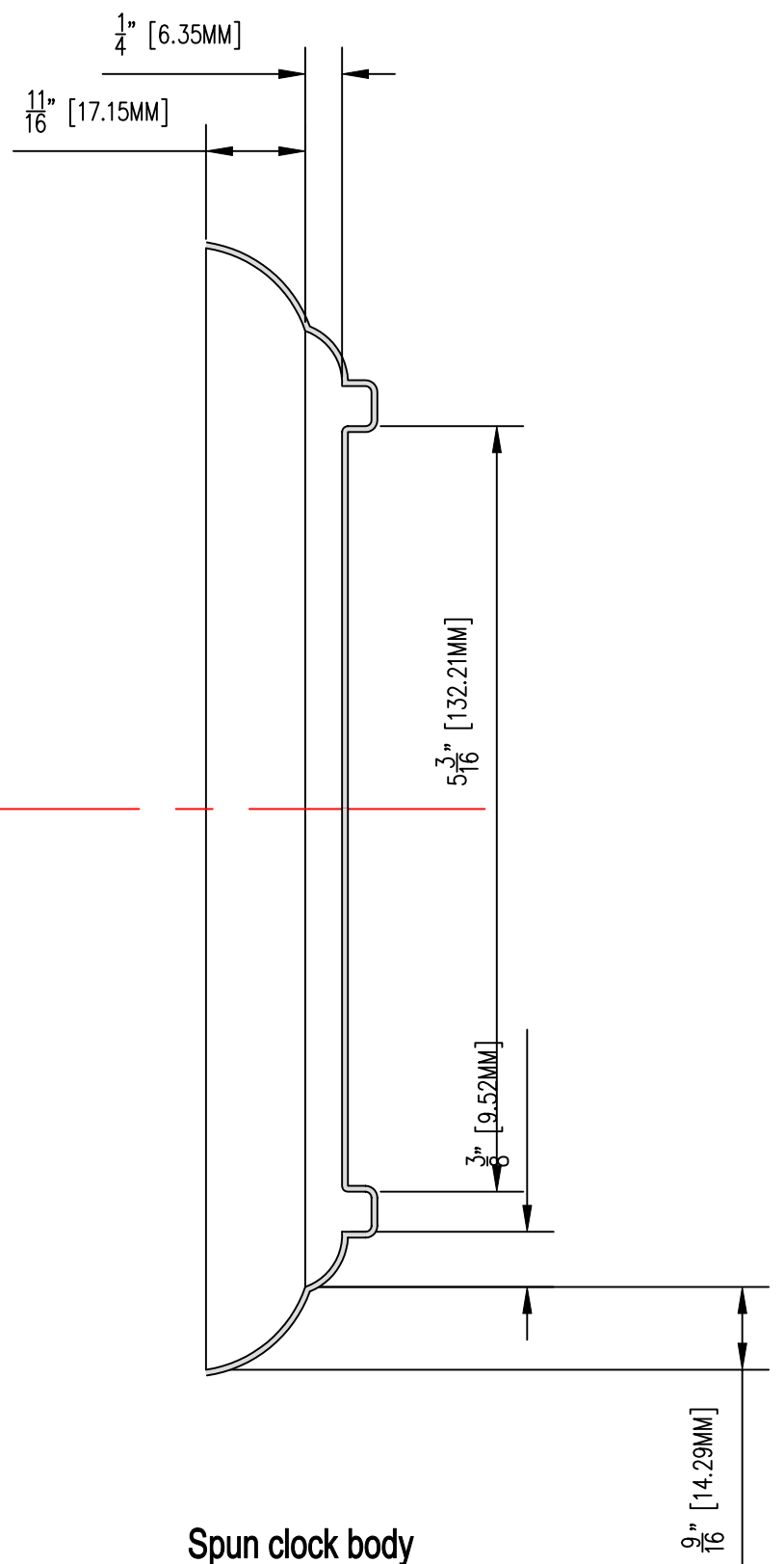


Clock body mandrel



Spun clock body